

FOAM-LOK™

SPRAY FOAM INSULATION

ENERGY SAVINGS FOR LIFE

FOAM-LOK™ FLX 500

Open-Cell Spray Insulation
UES ER 0401

Product Design

FOAM-LOK™ FLX 500 is an **Open-Cell** spray applied foam, which when installed following application guidelines adheres tenaciously to framing members and substrates. **FOAM-LOK™ FLX 500** provides superior energy economy and durability while significantly reducing unmanaged moisture and air infiltration.

Product Use

FOAM-LOK™ FLX 500 forms a completely sealed air barrier in wall cavities and can be used to fill 2" x 6" stud wall construction in a single application. Its performance is superior to commonly used fiber-glass batt or blown-in insulation. It adheres well to most building materials and will provide a continuous barrier against air infiltration for the life of the building. As a component of a "systems approach" to proper building envelope construction in both residential and commercial construction, **FOAM-LOK™ FLX 500** provides exceptional performance in reducing heat transfer.

Recommended Product Applications

- Attics
- Crawl Spaces

Recommended Processing Parameters

Processing Designation	Regular
Ambient Temperature	45-120°F

FOAM-LOK™ FLX 500 insulation must be thoroughly mixed 20 - 30 minutes prior to application. Lapolla recommends the use of a Graco Air-Driven Expanding Blade Bung-Mounted Agitator (Part# 24C729). To properly drive the mixer, 22 scfm of air is required. Using less air volume may require extended mixing times. A thorough high-speed mix is an essential step in high-quality foam production. FOAM-LOK™ FLX 500 must be continually agitated throughout the entire spraying process in order to avoid any separation of the "B" side material. See the application guide for greater detail.

Processing Designation	FOAM-LOK™ FLX 500
Equipment Dynamic Pressure	800 - 1,450 psi
Preheat Temperature	115 - 140 °F (46 - 60°C)
Hose Heat Temperature	115 - 140 °F (46 - 60°C)
Drum Preheat Temperature	65 - 85 °F (24 - 35 °C)
Surface Temperature	45 - 120 °F (7 - 49 °C)
Storage Temperature	50 - 100 °F (10 - 38 °C)
Max Agitator Working Pressure	100 psi
Max Recommended Agitator Speed	500 rpm

Material shelf life: 6 months when stored within recommended temperature range.

Physical Properties

Properties	Test Method/ Requirements	Value
Aged "R" Value	ASTM C518	3.7 per inch
Core Density	ASTM D1622	.4-.6 lbs./ft ³
Open-Cell Content	ASTM D1940	> 95%
Tensile Strength	ASTM D1623	5.1 psi
Air Permeance	ASTM E283	0.0012 ft. ³ / min-ft. ² @ 3.5 inches
Dimensional Stability: 28 days at 160°F, 100%RH	ASTM D2126 15% max by volume change	< 15%
Sound Transmission	ASTM C423	50 (STC)

Credentials/Certifications

•UES ER 0401

FOAM-LOK™ FLX 500 is a **Class I** formulation, as Tested per ASTM E84, and possesses the flammability characteristics shown: (UL 723, NFPA 255, UBC 8-1)

ASTM Method E-84	Class I
Flame Spread	≤25
Smoke Development	≤450

Start-up Procedure

- * Place Air-Driven Expanding Blade Bung-Mounted Agitator (minimum required (Graco Part# 24C729) in **FOAM-LOK™ FLX 500** B-Side and start agitation.
- * Recirculate through proportioner and hose to preheat material in drum to 85-95°F and ensure that product is well blended.
- * The B-Side Air-Driven Expanding Blade Bung-Mounted Agitator should remain on throughout the recirculation process and application process to maintain a uniform blend.

Shut Down Procedure

For breaks in application less than thirty (30) minutes, it is recommended to grease your gun according to manufacturer guidelines. When returning from break, recirculate for five (5) minutes to ensure material in hose is uniform and ready for application.

Application Thickness: 6 inches maximum thickness for open cell foam for each pass.

- CAUTION: Extreme care must be taken when removing and reinstalling drum transfer pumps so as NOT to reverse the "A" and "B" components.

- Do not circulate or mix other suppliers' "A" or "B" component into **FOAM-LOK™ FLX 500** containers.

- The plural component proportioner must be capable of supplying each component within ± 2% of the desired 1:1 mixing ratio by volume.



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***THIS FOAM MUST NOT BE APPLIED IN EXCESS OF 6 INCHES PER APPLICATION. THE FOAM SHOULD BE ALLOWED TO COOL FOR 10 TO 20 MINUTES OR UNTIL THE SURFACE HAS RETURNED TO AMBIENT TEMPERATURE BEFORE ADDITIONAL APPLICATIONS OF FOAM ARE ATTEMPTED. FOAM APPLIED IN EXCESS OF 6 INCHES OR WITHOUT ALLOWING FOR COOLING MAY RESULT IN, BUT IS NOT LIMITED TO EXCESS HEAT BUILD-UP AND RESULT IN FIRE OR THE GENERATION OF OFFENSIVE ODORS THAT MAY NOT DISSIPATE WITH TIME.**

Thermal Barrier

IRC and IBC codes require that SPF be separated from the interior of a building by an approved fifteen (15) minute thermal barrier, such as 1/2" gypsum wall board or equivalent, installed per manufacturer's instructions and corresponding code requirements. There are exceptions to the thermal barrier requirement: (1) Code authorities may approve coverings based on fire tests specific to the SPF application. For example, covering systems that successfully pass large scale tests may be approved by code authorities in lieu of a thermal barrier; (2) SPF protected by 1" thick masonry does not need a thermal barrier. Certain materials that offer protection from ignition, called "ignition barriers," may not be considered as thermal barrier alternatives unless they comply with NFPA 286 or other similar full scale tests. Applicators should request test data and code body approvals or other written indications of acceptability under the code to be sure that the product selected offers code-compliant protection.

Handling and Safety

Respiratory protection is **MANDATORY!** Lapolla requires that supplied air and a full face mask be used during the application of any spray applied foam system. Contact Lapolla Industries for a copy of the Model Respiratory Protection Program developed by CPI or visit their web site at www.polyurethane.org. Persons with known respiratory allergies should avoid exposure to the "A" component. The "A" component contains reactive isocyanate groups. The materials must be handled and used with adequate ventilation. The vapors must not exceed the TLV (0.02 parts per million) for isocyanates. Avoid breathing vapors. Wear a NIOSH approved respirator. If inhalation of vapors occur, remove victim from contaminated area and administer oxygen if breathing is difficult. Call a physician immediately. Avoid contact with skin, eyes, and clothing. Open containers carefully, allowing any pressure to be relieved slowly and safely. Wear chemical safety goggles and rubber gloves when handling or working with these materials. In case of eye contact, immediately flush with large amounts of water for at least fifteen minutes. Consult a physician immediately. In case of skin contact, wash area with soap and water. Wash clothes before reuse.

Applicators should ensure the safety of the jobsite and construction personnel by posting appropriate signs warning that all "hot work" such as welding, soldering, and cutting with torches should take place no less than 35 feet from any exposed foam. If "hot work" must be performed all spray polyurethane foam should be covered with an appropriate fire or welder's blanket, and a fire watch should be provided.

In Case of Spills or Leaks Steps To Be Taken-

- Utilize appropriate personal protective equipment (PPE).
- Contain and cover spilled material with a loose, absorbent material such as oil-dry, vermiculite, sawdust or Fuller's earth.
- Shovel absorbent waste material into proper waste containers.
- Wash the contaminated areas thoroughly with hot, soapy water.
- Ventilate area to remove vapors.
- Report sizeable spills to proper environmental agencies.

In Case of Fire Extinguishing Media-Dry chemical extinguishers such as mono ammonium phosphate, potassium sulfate, and potassium chloride. Additionally, carbon dioxide, high expansion (proteinic) chemical foam, or water spray for large fires.

Positive pressure ventilation of the work area is recommended to minimize the accumulation of vapors in the work area during the application. Improper application techniques of this foam system must be avoided. This includes excessive thickness, off ratio material, and spraying into rising foam. The potential results of improperly applied materials may include but is not limited to excessive heat build-up, and may result in a fire or offensive odors which may not dissipate with time and/or poor product performance due to improper density of the applied material. Large masses of sprayed materials should be avoided. When large masses are generated they should be removed from the area, cut into small pieces and allowed to cool before disposal. Failure to follow this recommendation may result in a fire. It is recommended that a fire extinguisher be located in an easily accessible portion of the work area.

DISCLAIMER

The data presented herein is not intended for use by non-professional applicators, or those persons who do not purchase or utilize this product in the normal course of their business. The potential user must perform any pertinent tests in order to determine the product's performance and suitability in the intended application, since final determination of fitness of the product for any particular use is the responsibility of the buyer.

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